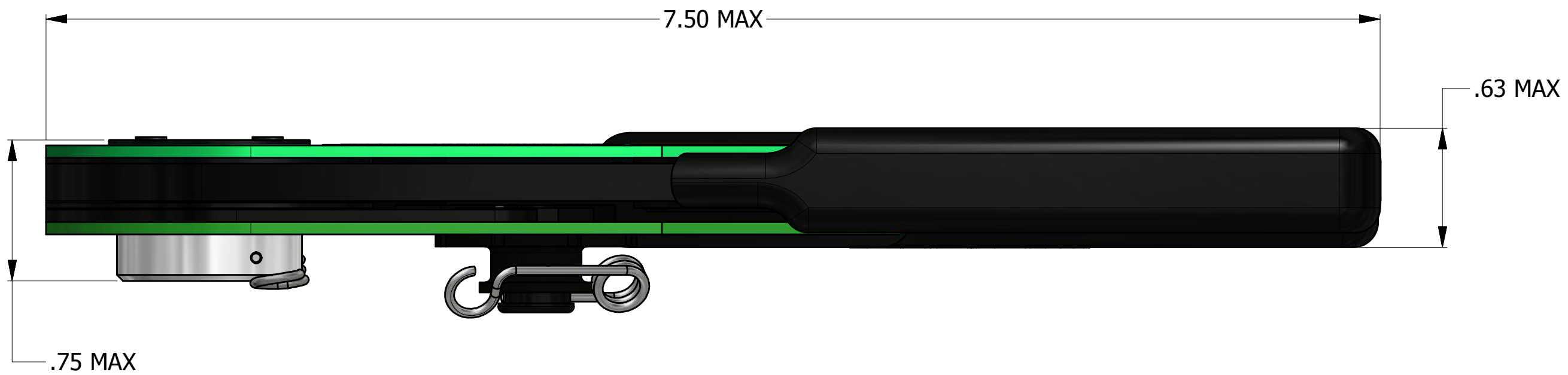
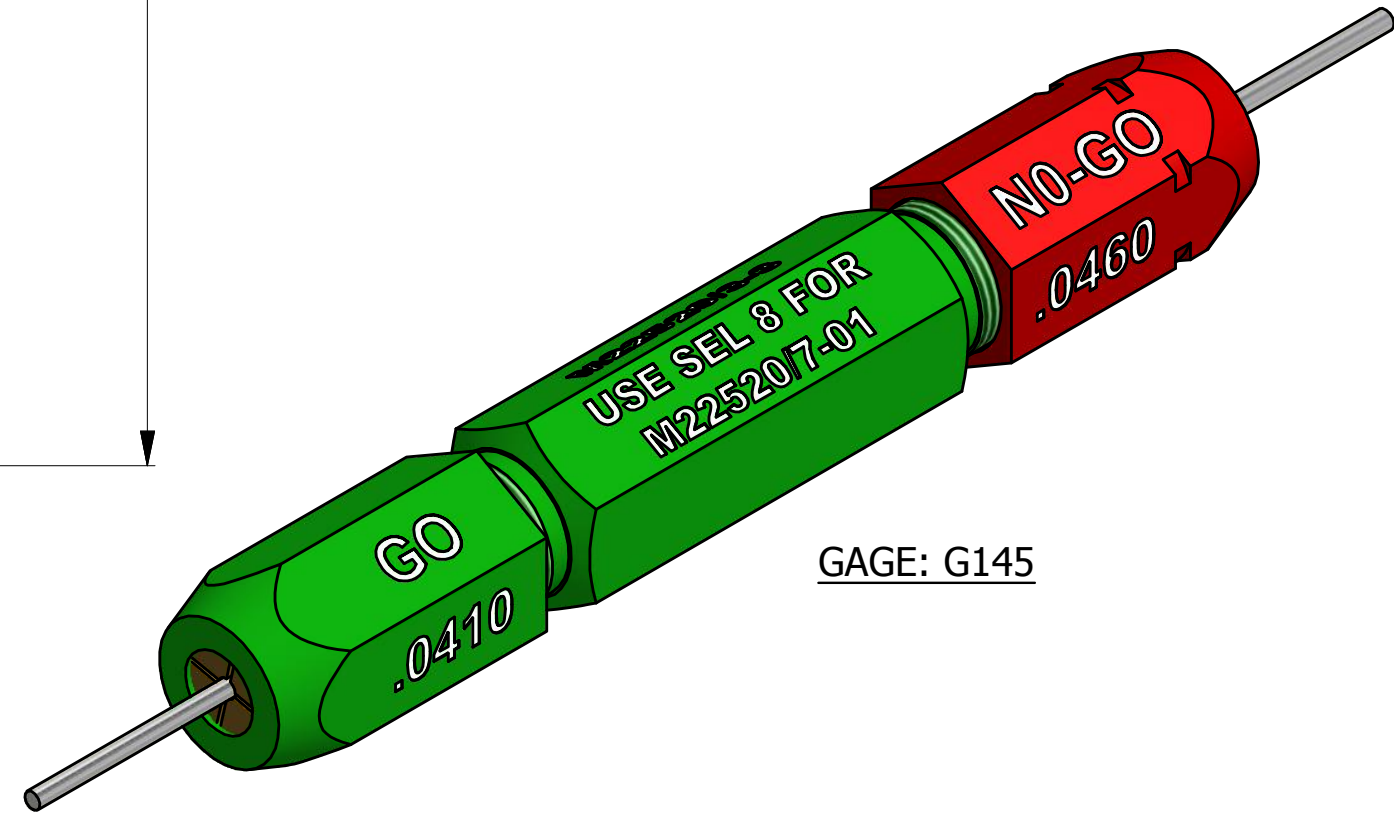


REVISIONS						
REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
4		ADDED NOTE 1	JWJ	7/24/2007	RRR	7/24/2007
5	23612	UPDATED & ADDED GAGE	TD	11/28/2014		



GAGING LIMITS OF INDENTERS		
SEL NO	INSPECTION GAGE	
	Ø GO ±.0001	Ø NO-GO ±.0001
1	.0160	.0210
2	.0190	.0240
3	.0220	.0270
4	.0250	.0300
5	.0290	.0340
6	.0330	.0380
7	.0370	.0420
8	.0410	.0460

CHECK WITH GAGE: G145 SEL #8



GAGE: G145

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**  
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

1. USE WITH "86" SERIES POSITIONERS

NOTE:

**RESTRICTED & CONFIDENTIAL**  
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.  
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART  
DO NOT SCALE DRAWING

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. DH CHK'D. MGS	DATE 3/28/1988 DATE 9/23/1986		<b>DMC</b> DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
HEAT TREAT				TITLE <b>CRIMP TOOL (M22520/7-01) ENVELOPE DRAWING</b>
FINISH				WHERE USED: SIZE: C SCALE: 1.75X CAD P/N: MH860-ENV DWC. NO.: MH860
				SHEET: 1 OF 1 REV: 5